

# Circular grinder

**Name of machine:**  
Naxos Union RU 250

**Highlights:**  
» Taper grinding  
» Polishing Grinding  
» Internal grinding

**Machine Description:**  
High-precision grinding machine for single part and small batch production.

**Work piece spectrum:**  
E.g. Shafts, spindles, shafts, sleeves.

**Technical details:**  
» Work piece length max. 1000 mm  
» Work piece diameter 250 mm  
» Internal grinding from 20 mm, length until 300 mm  
Travel:  
1. X = 350 mm  
2. Z = 1.000 mm  
3. Polishing Grinding Ra <0.2  
4. Roundness <0.005  
5. Cone grinding to 7.5 °